# EN AW-7022



## **ALUMINIUM BOZEN - Extrusion Aluminum Alloys**

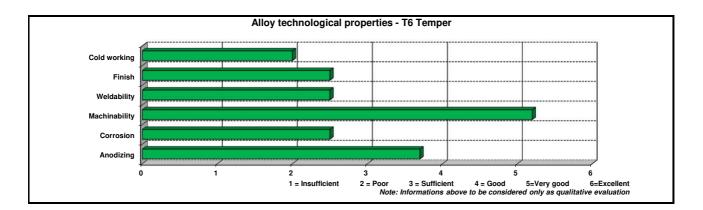
## According to 2011/65/EU (RoHS), 2018/740/EU (RoHS II) and 2000/53/CE (ELV)

### **Application:**

Zn-Mg aluminium alloy mainly suitable for Aircraft and military highly stressed structural components. Rolling stock for machine parts and tools (for rubber and plastics). Ski poles, tennis rackets, screws and bolts, nuts. Rivets. Nuclear applications.

### **Characteristic properties:**

- Heat treatable very high strength alloy with a strength slightly lower than 7075.
- Very high fatigue strength. Joining preferably by rivets, adhesives or screws.
- Corrosion protection is recommended also in outdoor atmosphere.



Chemical composition in accordance with EN 573-3				
Si %	Si % 0,50 max.			
Fe %	0,50 max			
Cu %	0,50 - 1,0			
Mn %	0,10 - 0,40			
Mg %	2,6 - 3,7			
Cr %	0,10 - 0,30			
Zn %	4,3 - 5,2			
Others, each %	0,05			
Others, total %	0,15			
Al %	Remaining			
max.Zr + Ti = 0,20				

Typical mechanical properties in accordance with EN 755-2								
Temper	Product	Dim [mm]	Rm [MPa]		Rp <sub>0,2</sub> [MPa]		A%	HB Typical
			min	max	min	max	7170	TID Typical
T6, T6510, T6511	Rod/ Bar	≤ 80	490	-	420	-	7	133
		80 <d 200<="" td="" ≤=""><td>470</td><td>-</td><td>400</td><td>-</td><td>7</td></d>	470	-	400	-	7	
	Tube	t ≤ 30	490	-	420	-	7	133
	Profile	t ≤ 30	490		420		7	133

Other conditions may be available and agreed upon customer request.

Physical properties						
Density	kg dm <sup>3</sup>	- 2,81				
Modulus	Мра	73000				
Heat capacity	J	870				
(at 20°)	kg*K	- 870				
Coeff. of thermal exp.	x 10 <sup>-6</sup>	20.1				
	°C	22,1				
Conductivity	MS	23,6				
(at 20°)	m	23,6				
(at 20°)	m	25,0				

Note: Aluminium Bozen does not guarantee or accept any liability for the accuracy of the data provided above, even though is making every effort to ensure their consistency.

Aluminium Bozen Via Toni Ebner, 24 - 39100 Bolzano - ITALY