EN-AW-2017A



ALUMINIUM BOZEN - Extrusion Aluminum Alloys

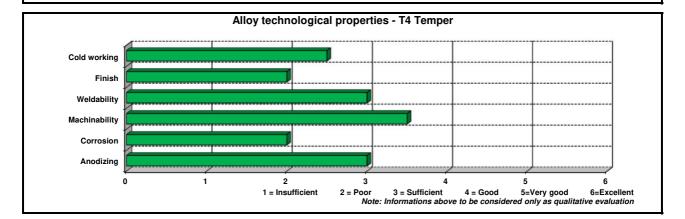
According to 2011/65/EU (RoHS), 2018/740/EU (RoHS II) and 2000/53/CE (ELV)

Alloy description

Al-Cu based aluminum alloy mainly suitable for high strength structural components, forgings for trucks and machinery, weapons. Poor resistance to atmospheric corrosion, therefore hard anodizing or similar protection is generally recommended.

Main features:

- high mechanical strength
- good machinability



| Chemical composition in accordance with EN 573-3 | | | | |
|--|------------|--|--|--|
| Si % | 0,20 - 0,8 | | | |
| Fe % | 0,7 max | | | |
| Cu % | 3,5 - 4,5 | | | |
| Mn % | 0,40 - 1,0 | | | |
| Mg % | 0,40 - 1,0 | | | |
| Cr % | 0,10 max | | | |
| Zn % | 0,25 max | | | |
| Others, each % | 0,05 | | | |
| Others, total % | 0,15 | | | |
| Al % | Remaining | | | |
| | | | | |

Zr + Ti = 0,25 max only upon customer & supplier agreement

| Typical mechanical properties in accordance with EN 755-2 | | | | | | | | |
|---|---------------|----------|-----|-------------------------|-----|------------------|------------|---|
| Temper | Product | Rm [MPa] | | Rp _{0,2} [MPa] | | A ₅ % | HB Typical | |
| | | min | max | min | max | 3 | | _ |
| T4 T4510 T4511 | ≤ 25 | 380 | i | 260 | 1 | 12 | 105 | - |
| | 25 < Ø ≤ 75 | 400 | - | 270 | - | 10 | 105 | _ |
| | 75 < Ø ≤ 150 | 390 | - | 260 | - | 9 | 105 | - |
| | 150 < Ø ≤ 200 | 370 | - | 240 | - | 8 | 105 | |
| | 200 < Ø ≤ 250 | 360 | - | 220 | 1 | 7 | 105 | - |

| Physical properties | | | | | |
|---------------------|--------------------|-------|--|--|--|
| Density _ | kg dm³ | 2,79 | | | |
| - | | | | | |
| Modulus | Мра | 72500 | | | |
| | | | | | |
| Heat capacity | W | 134 | | | |
| (at 20°) | m*K | 134 | | | |
| | | | | | |
| Coeff. of | x 10 ⁻⁶ | 00.0 | | | |
| thermal exp. | °C | 22,9 | | | |
| | | | | | |
| Conductivity | MS | 19,7 | | | |
| (at 20°) | m | 13,7 | | | |
| | | | | | |

Other conditions may be available and agreed upon Customer request

The values given above represent typical figures and may be different depending on product dimension.

Note: Aluminium Bozen does not guarantee or accept any liability for the accuracy of the data provided above, even though is making every effort to ensure their consistency.

Aluminium Bozen Via Toni Ebner, 24 - 39100 Bolzano - ITALY